



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3572-3

Job Sheet 179767



Part No: D3572-3

Job Qty: 10 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-02-07 JLM IPP rev B rev.B dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		7/6/18	0.00	0.00	Start Up Machining-2		ment 15/07/18
100	Bandsaw	10 pcs		7/6/18	0.00	0.13	Bandsaw1		"
110	CNC Vertical Machining	10 pcs		7/6/18	0.09	2.04	HAAS1-4		"
120	QC	10 pcs		7/6/18	0.00	0.00	QC2 Machining-2		
130	QC	10 pcs		7/6/18	0.00	0.00	QC8 Machining-2		ent 18/07/18
140	Packaging	10 pcs		7/6/18	0.00	0.00	Packaging3-1		2
150	QC21-SA	10 Ea		7/6/18	0.00	0.00	QC21		DAS

Part Op 100 - Cut blank .500" long

Descriptions: 110 - 1- Mill as per Folio FA685 Rev: _____ & Dwg D3572 Rev: _____ 2-Deburr per dwg D3572

140 - LOCATION: WA002

21 JUL 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	.4000 ft (.04 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X01.500	0	47	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Guide	0.190inches $\pm$ 0.030	0.220 0.160		
2	Guide	0.188inches $\pm$ 0.010	0.198 0.178		
3	Guide	0.130inches $\pm$ 0.030	0.160 0.100		
4	Guide	1.470inches $\pm$ 0.030	1.500 1.440		
5	Guide	0.380inches $\pm$ 0.030	0.410 0.350		
6	Guide	0.220inches $\pm$ 0.010	0.230 0.210		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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7	Guide	0.030inches $\pm$ 0.030	0.060 0.000
8	Guide	0.060inches $\pm$ 0.030	0.090 0.030
9	Guide	Attribute	

Plex 6/21/18 8:40 AM Dart.lajeunesse.marie

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